

CLAIMS

1. A metal-based carbon fiber composite material obtained by sintering of metal and carbon fiber, the
5 composite material comprising 10 to 80% by weight of the carbon fiber based on a total weight of the composite material and the composite material being sintered at 70% or more of ideal density.
- 10 2. The metal-based carbon fiber composite material as claimed in Claim 1, wherein the carbon fiber is selected from the group consisting of pitch-based carbon fiber, PAN-based carbon fiber, vapor-phase grown carbon fiber, carbon nanotube and nanotube/nanofiber twisted wire.
- 15 3. The metal-based carbon fiber composite material as claimed in Claim 1, wherein the metal is selected from the group consisting of copper, aluminum, magnesium and their alloys.
- 20 4. The metal-based carbon fiber composite material as claimed in Claim 3, wherein the metal is aluminum or its alloy, and the composite material has a density of 2.6g/cm³ or less.
- 25 5. The metal-based carbon fiber composite material as claimed in Claim 3, wherein the metal is copper or its

alloy and the composite material has a density of 6.8g/cm³ or less.

6. The metal-based carbon fiber composite material as
5 claimed in Claim 3, wherein the metal is magnesium or its
alloy and the composite material has a density of 2.1g/cm³
or less.

7. The metal-based carbon fiber composite material as
10 claimed in Claim 1, wherein the carbon fiber is aligned.

8. The metal-based carbon fiber composite material, as
claimed in Claim 7, wherein a thermal conductivity is
300W/mK or more in the arrangement direction of the carbon
15 fiber.

9. Electronic equipment with semiconductors, wherein
the metal-based carbon fiber composite material as claimed
in any one of Claims 1 to 8 is used as a heat-dissipating
20 member.

10. A power module, wherein the metal-based carbon fiber
composite material as claimed in any one of Claims 1 to
8 is used as a heat-dissipating member.

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11. A method for producing a metal-based carbon fiber
composite material, comprising the steps of:

step 1: obtaining a metal fiber mixture by physically mixing carbon fiber with metal powder;

step 2: filling the metal fiber mixture into a jig, while the metal fiber mixture is aligned, and

5 step 3: setting the jig in the air, in a vacuum or in an inert gas atmosphere and directly supplying pulse electric current to the metal fiber mixture, with applying the pressure, to effect sintering by the heat generated therefrom.

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12. The method for producing a metal-based carbon fiber composite material as claimed in Claim 11, wherein the carbon fiber is selected from the group consisting of pitch-based carbon fiber, PAN-based carbon fiber, vapor-phase grown carbon fiber, carbon nanotube, and nanotube/nanofiber twisted wire.

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13. The method for producing a metal-based carbon fiber composite material as claimed in Claim 11, wherein the metal is selected from the group consisting of copper, aluminum, magnesium and their alloys.

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14. The method for producing a metal-based carbon fiber composite material as claimed in Claim 11, wherein the carbon fiber has a fiber length of from 100nm to 5mm and the step 1 is conducted by a physical mixing method in which a ball mill or the like is used.

15. The method for producing a metal-based carbon fiber composite material as claimed in Claim 11, wherein the carbon fiber has a fiber length of 5mm or more and the
5 step 1 is conducted by a physical mixing method in which the direction of fiber is maintained.
16. The method for producing a metal-based carbon fiber composite material as claimed in Claim 11, wherein the
10 carbon fiber has a fiber length of 100mm or more and the step 1 is conducted by immersing a fiber bundle into a metal powder suspension.
17. The method for producing a metal-based carbon fiber composite material as claimed in Claim 11, wherein the carbon fiber is a mixture of pitch-based carbon fiber, PAN-based carbon fiber or nanotube/nanofiber twisted wire with vapor-phase grown carbon fiber or carbon nanotube.
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- 20 18. The method for producing a metal-based carbon fiber composite material as claimed in Claim 11, wherein in the step 2, the direction of carbon fiber is controlled in a two-dimensional manner.